

MIRATHANE® E270

Technical Data Sheet

Polyester-based TPU

■ Features

Plasticizer Free, Abrasion Resistance, Slip Resistance, Low Temperature Flexibility, Favorable Hand Feeling

■ Applications

Durable Shoes, Over Molding, Compounding, Hose & Tube, Automotive, Injection etc

■ Properties

Properties	Standard	Unit	Value
Physical Properties			
Density	ASTM D792	g/cm ³	1.19
Hardness	ASTM D2240	Shore A	73
	ASTM D2240	Shore D	
Mechanical Properties			
Tensile Strength	ASTM D412	MPa	25
100% Modulus	ASTM D412	MPa	4
300% Modulus	ASTM D412	MPa	6
Elongation at Break	ASTM D412	%	650
Tear Strength	ASTM D624	kN/m	85
DIN Abrasion	DIN 53516	mm ³	60
Thermal Properties			
Tg (DSC,10°C/min)	DSC	°C	-40

Note: The above values are shown as typical values and should not be used as specifications.

Package: 25kg/bag;

■ Processing Guide

For optimum results, previous drying of the product during 3-4 hours at 80~90°C is advisable, in a hot air circulatory, vacuum or desiccant-air dryer. The suggested processing-temperature profiles for injection & extrusion are depicted in the figure below.

Injection :

Zones	Set Value
Nozzle(°C)	205
Metering(°C)	200
Compression(°C)	195
Feeding(°C)	190
Pressure(kg)	70

Extrusion :

Zones	Set Value
Die(°C)	190
Adaptor(°C)	195
Metering(°C)	190
Compression(°C)	185
Feeding(°C)	180

■ Environmental & Healthy & Safety

Take MSDS for reference.

M/T03-001-2014 V1 2014.06



Miracell Chemicals Co., Ltd.

Add: No. 35 Changsha Street, Yantai 264006, P.R.China

Tel :+(86)-535-3979 898

Fax:+(86)-535-3979 897

Http://www.miracell.com

Email: miracell@miracell.com

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The information provided here is for reference only. The specification will be provided in the quality certificate or in the contract. It is the user's responsibility to test the material and its suitability for a process. We have no control over what another party does with the material and we cannot take any responsibility for another party's action. Nor will we be responsible for any indirect damages while using our products. The user is welcome to contact our customer and technical service center with questions on our products.